
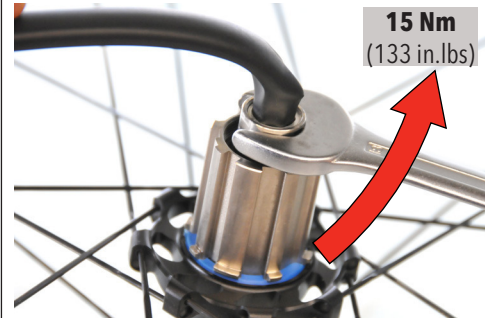


**MAINTENANCE**

GROUPSET	TYPE	OPERATION	REVISION	DESCRIPTION
ROAD WHEELS DISC BRAKE	CONE / CUP MOVEMENT	004	04/ 10 - 2017	REMOVAL AND INSTALLATION OF FREEHUB BODY
PRODUCTS ON WHICH THE PROCEDURE SHOULD BE APPLIED				
Bora™ Disc Brake				

<ul style="list-style-type: none"> <li>• If your wheel has a quick release skewer: refer to operation 004 - Groupset: Road wheels</li> <li>• If your wheel has an HH12 axle: refer to the operation below.</li> </ul>		
	<p><b>1</b></p> <p>Insert the tool (UT-WHDB001 or UT-WHDB002) on the right of the axle.</p>	<p><b>2</b></p> <p>Using an 18 mm spanner, loosen the nut (<b>Attention! The nut is left-threaded</b>) and then remove the nut and the spacer.</p>

<p>At this point, proceed as described from point 5 to point 13 (page 1 and page 2): operation 004 - DISASSEMBLY AND REFITTING OF THE FREEWHEEL BODY, ROAD WHEELS.</p>		
<p><b>3</b></p>	<p><b>4</b></p> <p>Insert the spacer and tighten the nut (<b>Attention! The nut is left-threaded</b>).</p>	<p><b>5</b></p> <p>Insert the tool (UT-WHDB001 or UT-WHDB002) on the right of the axle. Using an 18 mm spanner, tighten to a torque of <b>15 Nm (133 in.lbs)</b>.</p>